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647.1601
Job Sheet 214398



Part No: 647.1601

Job Qty: 4 pcs

Part Name: Wiper Deflector Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/20

Job Tracking No:

Due Date: 11/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier				
110	Packaging 1 - Pick Kit	4 pcs		11/14/20	0.00	0.00	Packaging 1 - SCH-S			58 9-83	NOV 10 2020
120	Small Fab - 2 - B4B	4 pcs		11/16/20	0.00	0.27	Small Fab - 1 - B4B			58 9-83	NOV 10 2020
							Small Fab - 2 - B4B				
							Small Fab - 3 - B4B				
							Small Fab - 4 - B4B				
							Small Fab - 5 - B4B				
							Small Fab - 6 - B4B				
							Small Fab - 7 - B4B				
							Small Fab - 8 - B4B				
							Small Fab - 9 - B4B				
							Small Fab - Various 1 - B4B				
130	QC 5	4 pcs		11/16/20	0.00	0.00	QC 5 - 10				
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
							QC 5 - 22				
							QC 5 - 24				
							QC 5 - 3				
							QC 5 - 43				
							QC 5 - 49				
							QC 5 - 51				
							QC 5 - 58				
							QC 5 - 68				
							QC 5 - 9				
							QC 5 - 50				
							QC 5 - 30				
							QC 5 - 40				
							QC 5 - 61				
							QC 5 - 81				

NOV 12 2020

40
9-83

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				QC 5 - 82	
140 Packaging 3-1 - Stock - B4B	4 pcs	11/16/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	NOV 12 2020
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	4 pcs	11/16/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 9	21
				QC 21 - SA - 77	9-89
				QC 21 - SA - 28	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) 1- Assemble as per dwg - Apply RTV to all faying surfaces

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1611 91	Wiper Deflector, Aft	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5309192
647.1612 108	Splice Plate	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5309192
MS21042-08	Use Ms21042L08	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5309192
MS27039-08-12 278	Screw	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5309192
NAS1149FN832P 263	Washer (AN960-8)	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5309192

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1611	4	24	0
	647.1612	8	19	0
	MS21042-08	12	0	0
	MS27039-08-12	12	110	0
	NAS1149FN832P	24	685	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S312102



Part: 647.1601

Job No: 214398

Serial No/Batch: S312102

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/10/20